

EDM-Deutschland Parts* for Agie/Charmilles

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	C210	6 ø	Water Nozzle Lower	Cut 20, Cut 30 Cut 20P, Cut 30P	Taper	200641617
	C210-1	ø 6	Water Nozzle	Cut 20, Cut 30 Cut 20P, Cut 30P		135011828
		ø 6	Water Nozzle	Cut 200 Cut 300 Cut 400		135016944
	C210-2	ø 2	Water Nozzle	Cut 20, Cut 30 Cut 20P, Cut 30P		135011018
	C212	ø 6	Water Nozzle Upper	Cut 20, Cut 30 Cut 20P, Cut 30P		200542917
	C216		SUS-Ring	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400		200448474
	C217		Nozzle Kit	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400		204486600
	C218	ø 6	Water Nozzle Lower	Cut 20, Cut 30 Cut 20P, Cut 30P		135006840
	C219	ø 6	Water Nozzle Upper	Cut 200 Cut 300 Cut 400	Speed Edition	135016946
	A322	Ø 9.0	Diaphragm Upper & Lower	Cut 1000 Cut 2000 Cut 3000		590155772
	A351	Ø 9.0	Diaphragm	Cut 1000 Cut 2000 Cut 3000		201.702
		Ø 7.5	Diaphragm	Actspark Xenon		590173952






EDM-Deutschland Parts* for Agie/Charmilles

O-ring

No.	Size	Description	Machine	Spec.	According to No.
	2.50 x 1.00 mm	O-ring	Cut 1000 Cut 2000 Cut 3000		664.807
	3.80 x 1.50 mm				590832267
	5.00 x 1.00 mm				590832147
	6.00 x 1.50 mm			Set of 5 pcs.	890831457
	7.00 x 1.00 mm				590645537
	8.00 x 1.00 mm				890832117
	8.00 x 2.00 mm				590830527
	10.00 x 1.00 mm			Set of 5 pcs.	590628107
	10.00 x 2.00 mm				590601507
	11.00 x 1.50 mm			Set of 5 pcs.	590.830.307
	11.00 x 2.00 mm			Set of 5 pcs.	590692067
	12.00 x 3.00 mm			Set of 5 pcs.	590692647
	13.00 x 2.00 mm				590831797
	15.00 x 1.50 mm				590832127
	16.00 x 1.00 mm				590692027
	16.00 x 1.50 mm			Set of 5 pcs.	673.937 689.837
	20.50 x 0.80 mm				590674237
	24.00 x 1.50 mm				663.597
	25.00 x 1.50 mm				590664827
	44.00 x 2.00 mm				590831367
	125.00 x 2.00 mm		691.957		







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O-ring

	No.	Size	Description	Machine	Spec.	According to No.
		20.00 x 1.80 mm	O-ring	Cut 20, Cut 30 Cut 20P, Cut 30P	Set of 5 pcs.	312016486
		3.55 x 1.80 mm			Set of 5 pcs.	312014060
		6.70 x 1.80 mm			Set of 5 pcs.	312014062
		18.00 x 1.80 mm			Set of 5 pcs.	312014064
		10.00 x 1.00 mm	O-ring	Cut 200 Cut 300 Cut 400	Set of 5 pcs.	312014057
		12.00 x 1.00 mm	O-ring	Cut 1000 Cut 2000 Cut 3000	Set of 5 pcs.	590831317







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Bearing

	No.	Size	Description	Machine	Spec.	According to No.
		22xID8mm	Bearing	Cut 1000 Cut 2000 Cut 3000		590860127
		35xID15mm				590647747
		15xID6mm				590692367
		35xID15mm			Set of 2 pcs.	694.197
	C744	26xID10mm				100448573
	C742	28xID12mm				Cut 200 Cut 300 Cut 400
	C742/VA	28xID12mm		stainless	135014820_VA	

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Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	C005C	63xID16 x25	Roller Lower	Cut 20, Cut 30 Cut 20P, Cut 30P	Ceramic	332015168
	C305		Ceramic Sleeve Upper / Lower	Cut 200 Cut 300 Cut 400	Ceramic	100441423
	C306	1,8 ø	Threading Nozzle Upper	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400	Ceramic	100431787
	C307	0,8 ø	Threading Nozzle Upper	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400	Ceramic	100431958
	C311		Injection chamber Upper	Cut 20, Cut 30 Cut 20P, Cut 30P		204489700
			Injection chamber Upper	Cut 200 Cut 300 Cut 400		135016321

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Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	C505		Cover Lower	Cut 200 Cut 300 Cut 400		200422631 135009529
	C506		Drive Roller	Cut 200 Cut 300 Cut 400		100542999
	C602		Lead in Tube to Cutter Lower	Cut 200 Cut 300 Cut 400		135009479
	C607	6.96 x 3.92 x 15mm	Carbon Brush	Cut 20, Cut 30 Cut 20P, Cut 30P		200445439
	C608	6.96 x 3.92 x 15mm	Carbon Brush	Cut 20, Cut 30 Cut 20P, Cut 30P	Set (2 pcs.)	200447082
	C640		Guide Channel Upper	Cut 20, Cut 30 Cut 20P, Cut 30P		206410050
	C641		Nut Lower	Cut 20, Cut 30 Cut 20P, Cut 30P		135001191
	C642	3.90 x 3.90 x 15mm	Contact Brush	Cut 20, Cut 30 Cut 20P, Cut 30P Cut 400		100343525
	C643		Contact Plate Lower	Cut 200 Cut 300 Cut 400		200543838 200543753
	C643-1		Contact Plate Lower	Cut 200 Cut 300 Cut 400		135009523
	C644		Contact Braid Upper	Cut 200 Cut 300 Cut 400		204476280
	C644-1		Contact Braid Upper	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400	WV Modul	135008469

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Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	C645		Spring Lower	Cut 200 Cut 300 Cut 400		100542854
			Spring Lower	Cut 200 Cut 300 Cut 400		100543287
	C647		Fan	Cut 200 Cut 300 Cut 400	115Volt	200999100
	C660		Contact Support Lower	Cut 200 Cut 300 Cut 400		200434002
	C663		Contact Holder Upper	Cut 20, Cut 30		100444750
	C665		Contact Support Lower	Cut 20, Cut 30 Cut 20P, Cut 30P		333014035
	C666		Powerfeed Holder	Cut 20, Cut 30 Cut 20P, Cut 30P		135008364
			Powerfeed Holder	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400		135016089
			Spacer	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400		135008366
			Washer special	Cut 200 Cut 300 Cut 400		200542925
	C701		Float Switch	Cut 200 Cut 300 Cut 400		100445792 135015151

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Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	C708		Nut Upper	Cut 20, Cut 30 Cut 20P, Cut 30P		200542918
	C710		Nozzle	Cut 20, Cut 30 Cut 20P, Cut 30P	Ceramic	200640978
	C711		Support	Cut 20, Cut 30 Cut 20P, Cut 30P	Ceramic	200640979
			Guide Lower Head	Cut 20, Cut 30 Cut 20P, Cut 30P		333014031
			Support Lower Guide	Cut 20, Cut 30 Cut 20P, Cut 30P		333017383
			Interface Lower Guide	Cut 20, Cut 30 Cut 20P, Cut 30P		333017384
			Lower Contact Nut	Cut 20, Cut 30 Cut 20P, Cut 30P		332014049
	C724		Tension Roller for Belt	Cut 200 Cut 300 Cut 400		135009524 135014937
	C726	900 Gramm	Grease Blasolube 301	Cut 20, Cut 30 Cut 20P, Cut 30P		200449142
			V-Guide	Cut 200 Cut 300 Cut 400		135009544 200434544
	C734		Barrel for Cutter	Cut 200 Cut 300 Cut 400		135009480
	C736		Gear Wheel	Cut 200 Cut 300 Cut 400		100542866
	C738		Seals	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400	Set	109412034
		Ø 0.03 – 0.33 mm	Wire draw Rollers	Cut 1000 Cut 2000 Cut 3000	Set of 2 pcs.	590002254




	No.	Size	Description	Machine	Spec.	According to No.
	C747		Suction tube	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400		135005953
	C748		Nozzle	Cut 20, Cut 30, Cut 20P, Cut 30P Cut 200, Cut 300, Cut 400		135005957
	C749		Spacer	Cut 20, Cut 30 Cut 20P, Cut 30P		200542916
			Nut	Cut 20, Cut 30 Cut 20P, Cut 30P		200542366
			Whistle for Cutter	Cut 200 Cut 300 Cut 400		135018282
			Tankdoor Seal	Cut 300		135005748 135002170
			Tankdoor Seal	Cut 200		135006434 135000528
			Blowing Nozzle for brake	Cut 1000 Cut 2000 Cut 3000		590459524
	A309		Brake ring set	Cut 1000 Cut 2000 Cut 3000	Set	590326604
			Tension Spring For brake	Cut 1000 Cut 2000 Cut 3000		590326944
			Spring	Cut 1000 Cut 2000 Cut 3000		590395044
			Wiper Spring	Cut 1000 Cut 2000 Cut 3000		590395354

	No.	Size	Description	Machine	Spec.	According to No.
	A311	10x5	Wire Cutter	Cut 1000 Cut 2000 Cut 3000		590417964
	A319		Cutter Blade	Cut 1000 Cut 2000 Cut 3000	Special	590191593
	A326	8.5 x 20.5	Cutter Blade	Cut 1000 Cut 2000 Cut 3000		590833974
	A327		Cutter Blade	Cut 1000 Cut 2000 Cut 3000		590848614
	A336	Ø 1.8	Inner Nozzle	Cut 1000 Cut 2000 Cut 3000		590426494
			Tube for Wire Guide Upper	Cut 1000 Cut 2000 Cut 3000	Ceramic	590435664
	A338	Ø 2.35	Nozzle	Cut 1000 Cut 2000 Cut 3000		590250433
			Geared Wheel	Cut 1000 Cut 2000 Cut 3000		590202032
			Geared Wheel	Cut 1000 Cut 2000 Cut 3000		590202052
			Bush	Cut 1000 Cut 2000 Cut 3000		590834124
			Wire Detector	Cut 1000 Cut 2000 Cut 3000		590459504

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Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
			Nozzle	Cut 1000 Cut 2000 Cut 3000		590836084
			Spring	Cut 1000 Cut 2000 Cut 3000		590395044

EDM-Deutschland Parts* for Agie/Charmilles
Belts / Toothbelt

	No.	Size	Description	Machine	Spec.	According to No.
	C0055	400x20 mm	Spool Drive Belt	Cut 20, Cut 30 Cut 20P, Cut 30P		100446880
	C0056	20x640mm	Brake belt	Cut 20, Cut 30 Cut 20P, Cut 30P		100447506
			Gear belt	Cut 200 Cut 300 Cut 400		200543463
				Cut 200 Cut 300 Cut 400		100257015
				Cut 1000 Cut 2000 Cut 3000		590698287