

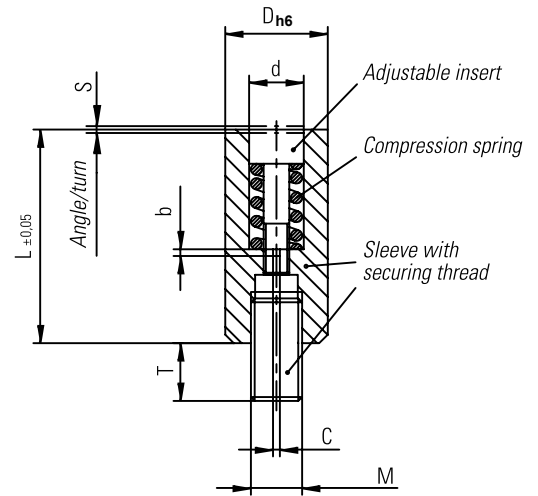
DATI 1200

Identification stamp with fast-change system Ø 3 – 16 mm with height adjustment, mountable from the mould parting surface

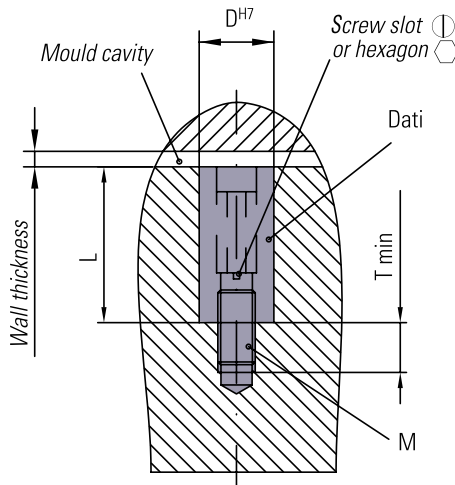
DATI®-DESCRIPTION



- Sleeve with identifier
- Adjustable insert with indicator arrow.
- The recessed indicator arrow is used as a screw slot for adjustment and to change the insert
- Secured by a threaded pin. Screw DATI with a screw slot. Remove adjustable insert for this purpose
- Material for sleeve and adjustable insert: 1.4034, hardened HRC 56 ± 2



Installation



Arrow depth a



Types – see following pages

Marking recessed a/2 max.

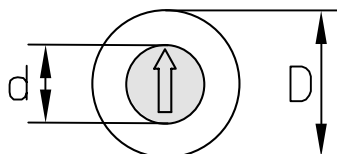
Dimension table in mm									
D	d	L	M	T	a	b	c	⌀	S
3	1,6	14	2	4	0,20	1,5	SW 1,3	⌀	0,25
4	2,5	14	2	4	0,30	1,5	SW 1,5	⌀	0,20
5	3,1	17	3	4	0,40	0,5	0,6	⌀	0,20
6	3,1	17	3	4	0,40	0,5	0,6	⌀	0,20
8	4,6	20	4	4	0,40	0,7	1,0	⌀	0,35
10	4,6	20	5	4	0,40	0,7	1,0	⌀	0,35
12	6,4	25	6	6	0,60	1,0	1,2	⌀	0,50
16	8,4	33	8	8	0,60	1,0	1,2	⌀	0,60

FAST CHANGING SYSTEM

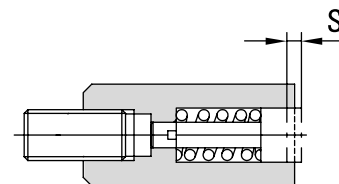
To screw in adjustable insert: • Turn clockwise • Adjust height according to visual estimate	To turn adjustable insert: • Turn clockwise or counter-clockwise • Check height adjustment	To change adjustable insert: • Turn continuously counter-clockwise • The adjustable insert will raise • Remove adjustable insert	At the end of each year, the adjustable insert with year is changed in a matter of seconds by removing and screwing it in. - Stop production, open mould - Change adjustable insert, set date - Continue production - Check setting on moulded part
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Dimension table in mm									
D	3	4	5	6	8	10	12	16	mm
d	1,6	2,5	3,1	3,1	4,6	4,6	6,4	8,4	mm

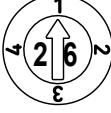


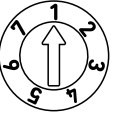
Type	A		B		C		CC	
Indica- tor	Months + year (e.g. dec. 22)		Months (e.g. dec.) connected with type C (displays e.g. dec. 22)		Year + 5 years connected with type B (displays e.g. dec. 22)		Year + 11 years connected with type B (displays e.g. dec. 22)	
D	Order no.	Euro	Order no.	Euro	Order no.	Euro	Order no.	Euro
3	A/1203/Jahr(Year)	30,00	B/1203/00	30,00	C/1203/Jahr(Year)+5	30,00	CC/1203/Jahr(Year)+11	25,00
4	A/1204/Jahr(Year)	30,00	B/1204/00	30,00	C/1204/Jahr(Year)+5	30,00	CC/1204/Jahr(Year)+11	25,00
5	A/1205/Jahr(Year)	30,00	B/1205/00	30,00	C/1205/Jahr(Year)+5	30,00	CC/1205/Jahr(Year)+11	25,00
6	A/1206/Jahr(Year)	30,00	B/1206/00	30,00	C/1206/Jahr(Year)+5	30,00	CC/1206/Jahr(Year)+11	25,00
8	A/1208/Jahr(Year)	30,00	B/1208/00	30,00	C/1208/Jahr(Year)+5	30,00	CC/1208/Jahr(Year)+11	25,00
10	A/1210/Jahr(Year)	30,00	B/1210/00	30,00	C/1210/Jahr(Year)+5	30,00	CC/1210/Jahr(Year)+11	25,00
12	A/1212/Jahr(Year)	32,00	B/1212/00	32,00	C/1212/Jahr(Year)+5	32,00	CC/1212/Jahr(Year)+11	27,00
16	A/1216/Jahr(Year)	32,00	B/1216/00	32,00	C/1216/Jahr(Year)+5	32,00	CC/1216/Jahr(Year)+11	27,00

Type	D + E		H + I		L + E		J	
Indica- tor	Week + year (e.g. add up to combination of numbers 30 and 5 results in 30 + 5: calendar week 35/22)		Days (e.g. 20 + 9 = 29) connected with type A (displays e.g. 29. dec. 22)		Days + month + year (e.g. 25. may 22)		Shift numbers (e.g. 2nd shift)	
D	Order no.	Euro	Order no.	Euro	Order no.	Euro	Order no.	Euro
3	D+E/1203/Jahr(Year)	60,00	H+I/1203/00	60,00	L+E/1203/Jahr(Year)	104,00	J/1203/00	30,00
4	D+E/1204/Jahr(Year)	60,00	H+I/1204/00	60,00	L+E/1204/Jahr(Year)	104,00	J/1204/00	30,00
5	D+E/1205/Jahr(Year)	60,00	H+I/1205/00	60,00	L+E/1205/Jahr(Year)	104,00	J/1205/00	30,00
6	D+E/1206/Jahr(Year)	60,00	H+I/1206/00	60,00	L+E/1206/Jahr(Year)	104,00	J/1206/00	30,00
8	D+E/1208/Jahr(Year)	60,00	H+I/1208/00	60,00	L+E/1208/Jahr(Year)	104,00	J/1208/00	30,00
10	D+E/1210/Jahr(Year)	60,00	H+I/1210/00	60,00	L+E/1210/Jahr(Year)	104,00	J/1210/00	30,00
12	D+E/1212/Jahr(Year)	64,00	H+I/1212/00	64,00	L+E/1212/Jahr(Year)	130,00	J/1212/00	32,00
16	D+E/1216/Jahr(Year)	64,00	H+I/1216/00	64,00	L+E/1216/Jahr(Year)	130,00	J/1216/00	32,00

DATI 1200

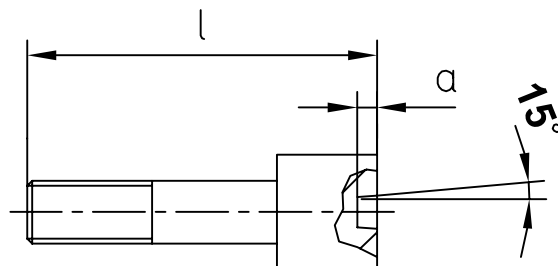
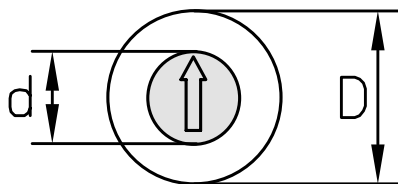
Identification stamp with fast-change system Ø 3 – 16 mm with height adjustment, mountable from the mould parting surface

Type	K		M		N		R	
								
Indicator	Quarter + year (e.g. 1st quarter 22)		Identifier letters A – M (type M)		Identifier letters N – Z (type N)		Identification according to customers preference e.g. material identification	
D	Order no.	Euro	Order no.	Euro	Order no.	Euro	Order no.	Euro
3	K/3/Jahr(Year)	25,00	M/3/00	25,00	N/3/00	25,00	R/3/Zeichen(Symbol)	30,00
4	K/4/Jahr(Year)	25,00	M/4/00	25,00	N/4/00	25,00	R/4/Zeichen(Symbol)	30,00
5	K/5/Jahr(Year)	25,00	M/5/00	25,00	N/5/00	25,00	R/5/Zeichen(Symbol)	30,00
6	K/6/Jahr(Year)	25,00	M/6/00	25,00	N/6/00	25,00	R/6/Zeichen(Symbol)	30,00
8	K/8/Jahr(Year)	25,00	M/8/00	25,00	N/8/00	25,00	R/8/Zeichen(Symbol)	30,00
10	K/10/Jahr(Year)	25,00	M/10/00	25,00	N/10/00	25,00	R/10/Zeichen(Symbol)	30,00
12	K/12/Jahr(Year)	27,00	M/12/00	27,00	N/12/00	27,00	R/12/Zeichen(Symbol)	32,00
16	K/16/Jahr(Year)	27,00	M/16/00	27,00	N/16/00	27,00	R/16/Zeichen(Symbol)	32,00

Type	T		WT		Z	
						
Indicator	Days 1 – 31		Weekdays 1 – 7		without markings	
D	Order no.	Euro	Order no.	Euro	Order no.	Euro
3	T/3/00	25,00	WT/3/00	25,00	Z/3/00	17,00
4	T/4/00	25,00	WT/4/00	25,00	Z/4/00	17,00
5	T/5/00	25,00	WT/5/00	25,00	Z/5/00	17,00
6	T/6/00	25,00	WT/6/00	25,00	Z/6/00	17,00
8	T/8/00	25,00	WT/8/00	25,00	Z/8/00	17,00
10	T/10/00	25,00	WT/10/00	25,00	Z/10/00	17,00
12	T/12/00	27,00	WT/12/00	27,00	Z/12/00	20,00
16	T/16/00	27,00	WT/16/00	27,00	Z/16/00	20,00

DATI 1200

Adjustable inserts for DATI 1000 / 1200 / 2000 / 2100 / 2200



Dimension table in mm									
D	3	4	5	6	8	10	12	16	mm
d	1,6	2,5	3,1	3,1	4,6	4,6	6,4	8,4	mm
l	9	10,5	13	13	14	14	17	23	mm
a	0,20	0,30	0,40	0,40	0,40	0,40	0,60	0,60	mm

Material:
1.4034, hardened HRC 56 ± 2 stainless

Adjustable inserts for DATI 1200

Type	F		G		O	
Indicator	Adjustable inserts with arrow + year		Adjustable inserts with arrow without year		Adjustable inserts according to customer preference with numbers and / or letters	
D	Order no.	Euro	Order no.	Euro	Order no.	Euro
3	F/3/Jahr(Year)	8,50	G/3/00	8,50	O/3/Zeichen(Symbol)	11,00
4	F/4/Jahr(Year)	8,50	G/4/00	8,50	O/4/Zeichen(Symbol)	11,00
5	F/5/Jahr(Year)	8,50	G/5/00	8,50	O/5/Zeichen(Symbol)	11,00
6	F/6/Jahr(Year)	8,50	G/6/00	8,50	O/6/Zeichen(Symbol)	11,00
8	F/8/Jahr(Year)	8,50	G/8/00	8,50	O/8/Zeichen(Symbol)	11,00
10	F/10/Jahr(Year)	8,50	G/10/00	8,50	O/10/Zeichen(Symbol)	11,00
12	F/12/Jahr(Year)	9,50	G/12/00	9,50	O/12/Zeichen(Symbol)	14,00
16	F/16/Jahr(Year)	9,50	G/16/00	9,50	O/16/Zeichen(Symbol)	14,00