

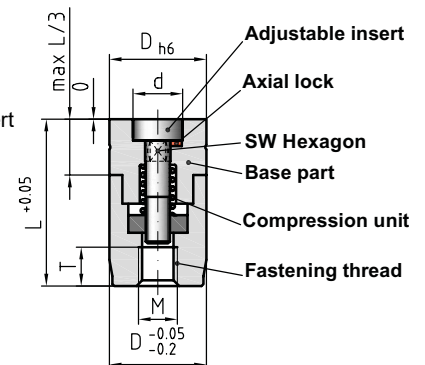
## DATI 2400

Identification stamp with fast-change system Ø 4 – 20 mm without height adjustment, with latching function, short version, with fastening thread, installation also possible from the mould parting surface

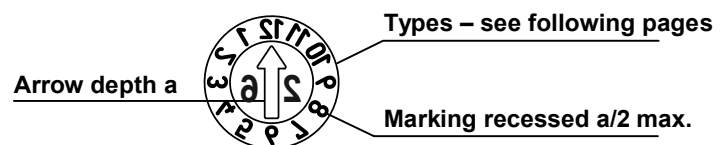
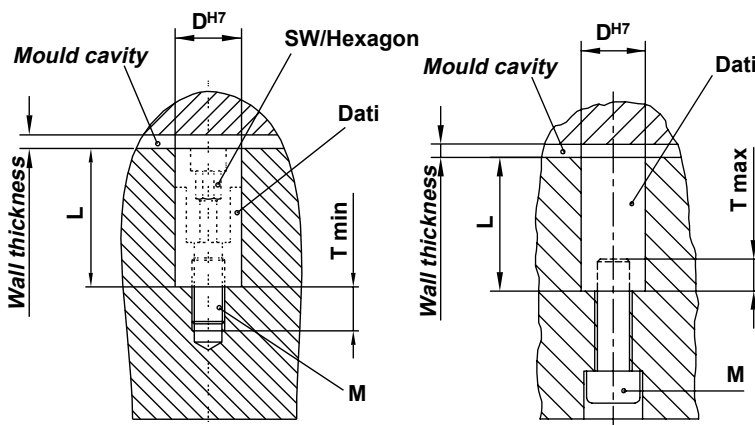
### DATI®-DESCRIPTION



- Sleeve with identifier
- Adjustable insert with an indicator arrow. The recessed indicator arrow is used as a screw slot for adjustment and to change the insert
- Compression unit for the infinite locking of the adjustable insert individual
- Material für sleeve and adjustable insert: 1.4034, hardened HRC 56 ± 2 stainless
- Marking laterally reversed
- Fastening thread
- The threaded pin can be included in the delivery on request



### Installation



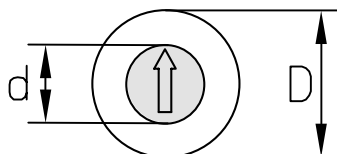
| Dimension table in mm |     |    |   |     |     |     |
|-----------------------|-----|----|---|-----|-----|-----|
| D                     | d   | L  | M | T   | a   | SW  |
| 4                     | 2,5 | 8  | 2 | 2,5 | 0,3 | 1,5 |
| 5                     | 3,1 | 12 | 3 | 3   | 0,4 | 2   |
| 6                     | 3,1 | 12 | 3 | 3   | 0,4 | 2   |
| 8                     | 4,4 | 14 | 4 | 3   | 0,4 | 2,5 |
| 10                    | 5,2 | 16 | 4 | 3   | 0,4 | 3   |
| 12                    | 6,2 | 20 | 5 | 4   | 0,6 | 4   |
| 16                    | 8,2 | 20 | 5 | 4   | 0,6 | 4   |
| 20                    | 11  | 22 | 5 | 4   | 0,6 | 4   |

### FAST CHANGING SYSTEM

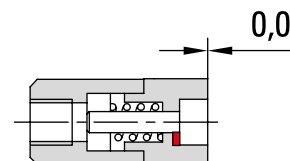
|                                                                                                                                                                                                                  |                                                                                                                                                                                                                |                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                         |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>To screw in adjustable insert:</p> <ul style="list-style-type: none"> <li>• Turn clockwise</li> <li>• Max. to end position</li> <li>• Tenses automatically</li> <li>• Tensioning range 3 – 5 turns</li> </ul> | <p>To turn adjustable insert:</p> <ul style="list-style-type: none"> <li>• Turn clockwise or counter clockwise</li> <li>• Set desired position</li> <li>• Reclamp if necessary by turning clockwise</li> </ul> | <p>To change adjustable insert:</p> <ul style="list-style-type: none"> <li>• Turn continuously counter clockwise</li> <li>• The adjustable insert will raise</li> <li>• Remove adjustable insert</li> </ul> | <p>At the end of each year, the adjustable insert with year is changed in a matter of seconds by removing and screwing it in.</p> <ul style="list-style-type: none"> <li>- Stop production, open mould</li> <li>- Change adjustable insert, set date</li> <li>- Continue production</li> <li>- Check setting on moulded part</li> </ul> |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## DATI 2400

Identification stamp with fast-change system Ø 2,6 – 16 mm with height adjustment, short version, for pressing in the mould



| Dimension table in mm |     |     |     |     |     |     |     |    |    |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|----|----|
| D                     | 4   | 5   | 6   | 8   | 10  | 12  | 16  | 20 | mm |
| d                     | 2,5 | 3,1 | 3,1 | 4,4 | 5,2 | 6,2 | 8,2 | 11 | mm |

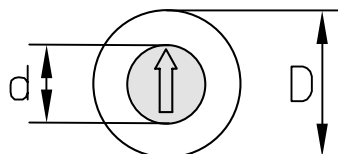


| Type           | A                               |       | B                                                                      |       | C                                                                  |       | CC                                                                  |       |
|----------------|---------------------------------|-------|------------------------------------------------------------------------|-------|--------------------------------------------------------------------|-------|---------------------------------------------------------------------|-------|
|                |                                 |       |                                                                        |       |                                                                    |       |                                                                     |       |
| Indica-<br>tor | Months + year<br>(e.g. dec. 22) |       | Months (e.g. dec.)<br>connected with type C<br>(displays e.g. dec. 22) |       | Year + 5 years<br>connected with type B<br>(displays e.g. dec. 22) |       | Year + 11 years<br>connected with type B<br>(displays e.g. dec. 22) |       |
| D              | Order no.                       | Euro  | Order no.                                                              | Euro  | Order no.                                                          | Euro  | Order no.                                                           | Euro  |
| 4              | A/2404/Jahr(Year)               | 49,00 | B/2404/00                                                              | 49,00 | C/2404/Jahr(Year)+5                                                | 49,00 | CC/2404/Jahr(Year)+11                                               | 49,00 |
| 5              | A/2405/Jahr(Year)               | 49,00 | B/2405/00                                                              | 49,00 | C/2405/Jahr(Year)+5                                                | 49,00 | CC/2405/Jahr(Year)+11                                               | 49,00 |
| 6              | A/2406/Jahr(Year)               | 49,00 | B/2406/00                                                              | 49,00 | C/2406/Jahr(Year)+5                                                | 49,00 | CC/2406/Jahr(Year)+11                                               | 49,00 |
| 8              | A/2408/Jahr(Year)               | 49,00 | B/2408/00                                                              | 49,00 | C/2408/Jahr(Year)+5                                                | 49,00 | CC/2408/Jahr(Year)+11                                               | 49,00 |
| 10             | A/2410/Jahr(Year)               | 49,00 | B/2410/00                                                              | 49,00 | C/2410/Jahr(Year)+5                                                | 49,00 | CC/2410/Jahr(Year)+11                                               | 49,00 |
| 12             | A/2412/Jahr(Year)               | 54,00 | B/2412/00                                                              | 54,00 | C/2412/Jahr(Year)+5                                                | 54,00 | CC/2412/Jahr(Year)+11                                               | 54,00 |
| 16             | A/2416/Jahr(Year)               | 54,00 | B/2416/00                                                              | 54,00 | C/2416/Jahr(Year)+5                                                | 54,00 | CC/2416/Jahr(Year)+11                                               | 54,00 |
| 20             | A/2420/Jahr(Year)               | 54,00 | B/2420/00                                                              | 54,00 | C/2420/Jahr(Year)+5                                                | 54,00 | CC/2420/Jahr(Year)+11                                               | 54,00 |

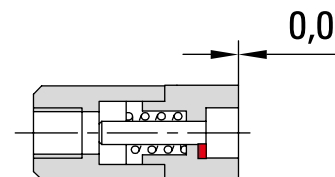
| Type           | D + E                                                                        |        | H + I                                                                           |        | L + E                                    |        | J                                 |       |
|----------------|------------------------------------------------------------------------------|--------|---------------------------------------------------------------------------------|--------|------------------------------------------|--------|-----------------------------------|-------|
|                |                                                                              |        |                                                                                 |        |                                          |        |                                   |       |
| Indica-<br>tor | Week + year<br>(e.g. the combination numbers 30 + 0:<br>calendar week 30/22) |        | Days<br>(e.g. 20 + 0 = 20) connected with type<br>A (displays e.g. 25. dec. 22) |        | Days + month + year<br>(e.g. 20. may 22) |        | Shift numbers<br>(e.g. 2nd shift) |       |
| D              | Order no.                                                                    | Euro   | Order no.                                                                       | Euro   | Order no.                                | Euro   | Order no.                         | Euro  |
| 4              | D+E/2404/Jahr(Year)                                                          | 98,00  | H+I/2404/00                                                                     | 98,00  | L+E/2404/Jahr(Year)                      | 186,00 | J/2404/00                         | 49,00 |
| 5              | D+E/2405/Jahr(Year)                                                          | 98,00  | H+I/2405/00                                                                     | 98,00  | L+E/2405/Jahr(Year)                      | 186,00 | J/2405/00                         | 49,00 |
| 6              | D+E/2406/Jahr(Year)                                                          | 98,00  | H+I/2406/00                                                                     | 98,00  | L+E/2406/Jahr(Year)                      | 186,00 | J/2406/00                         | 49,00 |
| 8              | D+E/2408/Jahr(Year)                                                          | 98,00  | H+I/2408/00                                                                     | 98,00  | L+E/2408/Jahr(Year)                      | 186,00 | J/2408/00                         | 49,00 |
| 10             | D+E/2410/Jahr(Year)                                                          | 98,00  | H+I/2410/00                                                                     | 98,00  | L+E/2410/Jahr(Year)                      | 186,00 | J/2410/00                         | 49,00 |
| 12             | D+E/2412/Jahr(Year)                                                          | 108,00 | H+I/2412/00                                                                     | 108,00 | L+E/2412/Jahr(Year)                      | 196,00 | J/2412/00                         | 54,00 |
| 16             | D+E/2416/Jahr(Year)                                                          | 108,00 | H+I/2416/00                                                                     | 108,00 | L+E/2416/Jahr(Year)                      | 196,00 | J/2416/00                         | 54,00 |
| 20             | D+E/2420/Jahr(Year)                                                          | 108,00 | H+I/2420/00                                                                     | 108,00 | L+E/2420/Jahr(Year)                      | 196,00 | J/2420/00                         | 54,00 |

## DATI 2400

Identification stamp with fast-change system Ø 4 – 20 mm without height adjustment, with latching function, short version, with fastening thread, installation also possible from the mould parting surface



| Dimension table in mm |     |     |     |     |     |     |     |    |    |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|----|----|
| D                     | 4   | 5   | 6   | 8   | 10  | 12  | 16  | 20 | mm |
| d                     | 2,5 | 3,1 | 3,1 | 4,4 | 5,2 | 6,2 | 8,2 | 11 | mm |

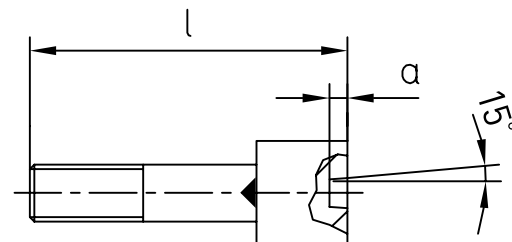
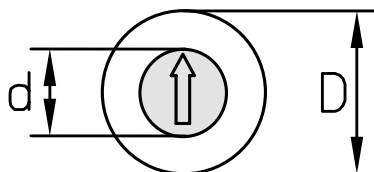


| Type           | K                                      |       | M                                    |       | N                                    |       | R                                                                                |       |
|----------------|----------------------------------------|-------|--------------------------------------|-------|--------------------------------------|-------|----------------------------------------------------------------------------------|-------|
|                |                                        |       |                                      |       |                                      |       |                                                                                  |       |
| Indica-<br>tor | Quarter + year<br>(e.g. 1. quarter 22) |       | Identifier letters<br>A – L (type M) |       | Identifier letters<br>M – X (type N) |       | Identification according to customers<br>preference e.g. material identification |       |
| D              | Order no.                              | Euro  | Order no.                            | Euro  | Order no.                            | Euro  | Order no.                                                                        | Euro  |
| 4              | K/2404/Jahr(Year)                      | 49,00 | M/2404/00                            | 49,00 | N/2404/00                            | 49,00 | R/2404/Zeichen(Symbol)                                                           | 49,00 |
| 5              | K/2405/Jahr(Year)                      | 49,00 | M/2405/00                            | 49,00 | N/2405/00                            | 49,00 | R/2405/Zeichen(Symbol)                                                           | 49,00 |
| 6              | K/2406/Jahr(Year)                      | 49,00 | M/2406/00                            | 49,00 | N/2406/00                            | 49,00 | R/2406/Zeichen(Symbol)                                                           | 49,00 |
| 8              | K/2408/Jahr(Year)                      | 49,00 | M/2408/00                            | 49,00 | N/2408/00                            | 49,00 | R/2408/Zeichen(Symbol)                                                           | 49,00 |
| 10             | K/2410/Jahr(Year)                      | 49,00 | M/2410/00                            | 49,00 | N/2410/00                            | 49,00 | R/2410/Zeichen(Symbol)                                                           | 49,00 |
| 12             | K/2412/Jahr(Year)                      | 54,00 | M/2412/00                            | 54,00 | N/2412/00                            | 54,00 | R/2412/Zeichen(Symbol)                                                           | 54,00 |
| 16             | K/2416/Jahr(Year)                      | 54,00 | M/2416/00                            | 54,00 | N/2416/00                            | 54,00 | R/2416/Zeichen(Symbol)                                                           | 54,00 |
| 20             | K/2420/Jahr(Year)                      | 54,00 | M/2420/00                            | 54,00 | N/2420/00                            | 54,00 | R/2420/Zeichen(Symbol)                                                           | 54,00 |

| Type      | TR                    |       | Z                |       |
|-----------|-----------------------|-------|------------------|-------|
|           |                       |       |                  |       |
| Indicator | Indicator Days 1 – 31 |       | without markings |       |
| D         | Order no.             | Euro  | Order no.        | Euro  |
| 4         |                       |       | Z/2404/00        | 43,00 |
| 5         | TR/2405/00            | 58,00 | Z/2405/00        | 43,00 |
| 6         | TR/2406/00            | 58,00 | Z/2406/00        | 43,00 |
| 8         | TR/2408/00            | 58,00 | Z/2408/00        | 43,00 |
| 10        | TR/2410/00            | 58,00 | Z/2410/00        | 43,00 |
| 12        | TR/2412/00            | 67,00 | Z/2412/00        | 48,00 |
| 16        | TR/2416/00            | 67,00 | Z/2416/00        | 48,00 |
| 20        |                       |       | Z/2420/00        | 48,00 |

## DATI 2400

Adjustable inserts for DATI 2400



| Dimension table in mm |     |     |     |     |      |      |      |     |    |
|-----------------------|-----|-----|-----|-----|------|------|------|-----|----|
| D                     | 4   | 5   | 6   | 8   | 10   | 12   | 16   | 20  | mm |
| d                     | 2,5 | 3,1 | 3,1 | 4,4 | 5,2  | 6,2  | 8,2  | 11  | mm |
| l                     | 4,9 | 7,8 | 7,8 | 9,8 | 11,8 | 13,8 | 13,8 | 22  | mm |
| a                     | 0,3 | 0,4 | 0,4 | 0,4 | 0,4  | 0,6  | 0,6  | 0,6 | mm |

Material:  
1.4034, hardened HRC 56 ± 2 stainless

## Adjustable inserts for DATI 21900

| Type      | F                                    |       | G                                             |       | O                                                                                 |       |
|-----------|--------------------------------------|-------|-----------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|
|           |                                      |       |                                               |       |                                                                                   |       |
| Indicator | Adjustable inserts with arrow + year |       | Adjustable inserts with an arrow without year |       | Adjustable inserts according to customer preference with numbers and / or letters |       |
| D         | Order no.                            | Euro  | Order no.                                     | Euro  | Order no.                                                                         | Euro  |
| 4         | F/2404/Jahr(Year)                    | 14,00 | G/2404/00                                     | 14,00 | O/2404/Symbol                                                                     | 14,00 |
| 5         | F/2405/Jahr(Year)                    | 14,00 | G/2405/00                                     | 14,00 | O/2405/Symbol                                                                     | 14,00 |
| 6         | F/2406/Jahr(Year)                    | 14,00 | G/2406/00                                     | 14,00 | O/2406/Symbol                                                                     | 14,00 |
| 8         | F/2408/Jahr(Year)                    | 14,00 | G/2408/00                                     | 14,00 | O/2408/Symbol                                                                     | 14,00 |
| 10        | F/2410/Jahr(Year)                    | 14,00 | G/2410/00                                     | 14,00 | O/2410/Symbol                                                                     | 14,00 |
| 12        | F/2412/Jahr(Year)                    | 15,00 | G/2412/00                                     | 15,00 | O/2412/Symbol                                                                     | 15,00 |
| 16        | F/2416/Jahr(Year)                    | 15,00 | G/2416/00                                     | 15,00 | O/2416/Symbol                                                                     | 15,00 |
| 20        | F/2420/Jahr(Year)                    | 15,00 | G/2420/00                                     | 15,00 | O/2420/Symbol                                                                     | 15,00 |

