

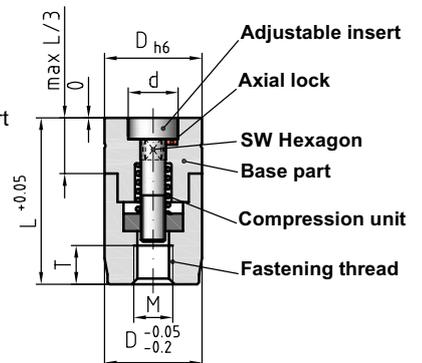
## DATI 2400

Identification stamp with fast-change system Ø 2,6 – 20 mm without height adjustment, with latching function, short version, with fastening thread, installation also possible from the mould parting surface

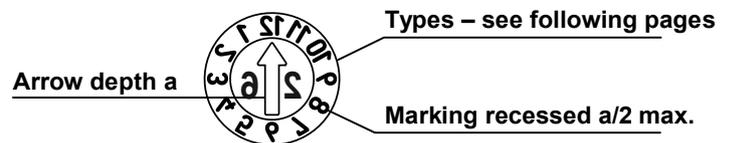
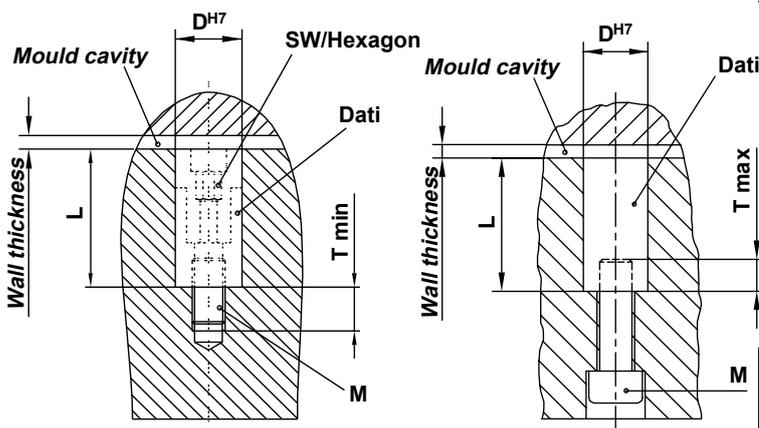
### DATI®-DESCRIPTION



- Sleeve with identifier
- Adjustable insert with an indicator arrow. The recessed indicator arrow is used as a screw slot for adjustment and to change the insert individual
- Compression unit for the infinite locking of the adjustable insert individual
- Material für sleeve and adjustable insert: 1.4034, hardened HRC 56 ± 2 stainless
- Marking laterally reversed
- Fastening thread
- The threaded pin can be included in the delivery on request



### Installation



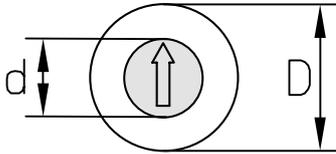
| Dimension table in mm |     |    |     |     |     |     |
|-----------------------|-----|----|-----|-----|-----|-----|
| D                     | d   | L  | M   | T   | a   | SW  |
| 2,6                   | 1,4 | 7  | 1,6 | 2,5 | 0,2 | T4  |
| 2,8                   | 1,4 | 7  | 1,6 | 2,5 | 0,2 | T4  |
| 3                     | 1,6 | 7  | 2   | 2,5 | 0,2 | T4  |
| 3,5                   | 1,6 | 8  | 2   | 3   | 0,2 | T4  |
| 4                     | 2,5 | 8  | 2   | 2,5 | 0,3 | 1,5 |
| 5                     | 3,1 | 12 | 3   | 3   | 0,4 | 2   |
| 6                     | 3,1 | 12 | 3   | 3   | 0,4 | 2   |
| 8                     | 4,4 | 14 | 4   | 3   | 0,4 | 2,5 |
| 10                    | 5,2 | 16 | 4   | 3   | 0,4 | 3   |
| 12                    | 6,2 | 20 | 5   | 4   | 0,6 | 4   |
| 16                    | 8,2 | 20 | 5   | 4   | 0,6 | 4   |
| 20                    | 11  | 22 | 5   | 4   | 0,6 | 4   |

### FAST CHANGING SYSTEM

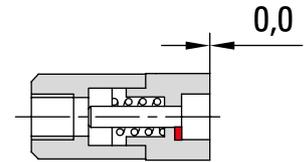
| FAST CHANGING SYSTEM  |   |  | At the end of each year, the adjustable insert with year is changed in a matter of seconds by removing and screwing it in.<br>- Stop production, open mould<br>- Change adjustable insert, set date<br>- Continue production<br>- Check setting on moulded part |
|---|---|--|---|
|   |   |  |   |
| To screw in adjustable insert: <ul style="list-style-type: none"> <li>• Turn clockwise</li> <li>• Max. to end position</li> <li>• Tenses automatically</li> <li>• Tensioning range 3 – 5 turns</li> </ul> | To turn adjustable insert: <ul style="list-style-type: none"> <li>• Turn clockwise or counter clockwise</li> <li>• Set desired position</li> <li>• Reclamp if necessary by turning clockwise</li> </ul> | To change adjustable insert: <ul style="list-style-type: none"> <li>• Turn continuously counter clockwise</li> <li>• The adjustable insert will raise</li> <li>• Remove adjustable insert</li> </ul> |   |

## DATI 2400

Identification stamp with fast-change system Ø 2,6 – 20 mm without height adjustment, with latching function, short version, with fastening thread, installation also possible from the mould parting surface



| Dimension table in mm |     |     |     |     |     |     |     |     |     |     |     |    |    |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|
| D                     | 2,6 | 2,8 | 3   | 3,5 | 4   | 5   | 6   | 8   | 10  | 12  | 16  | 20 | mm |
| d                     | 1,4 | 1,4 | 1,6 | 1,6 | 2,5 | 3,1 | 3,1 | 4,4 | 5,2 | 6,2 | 8,2 | 11 | mm |

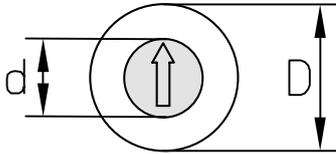


| Type      | A                               |       | B  |       | C  |       | CC  |       |
|-----------|---------------------------------|-------|--|-------|--|-------|---|-------|
|           |                                 |       |  |       |  |       | 6 Years   |       |
| Indicator | Months + year<br>(e.g. dec. 26) |       | Months (e.g. dec.)<br>connected with type C<br>(displays e.g. dec. 26) |       | Year + 5 years<br>connected with type B<br>(displays e.g. dec. 26) |       | Year + 11 years<br>connected with type B<br>(displays e.g. dec. 26) |       |
| D         | Order no.                       | Euro  | Order no.  | Euro  | Order no.  | Euro  | Order no.   | Euro  |
| 2,6       | A/2402,6/Jahr(Year)             | 54,00 | B/2402,6/00  | 54,00 | C/2402,6/Jahr(Year)  | 54,00 | CC/2402,6/Jahr(Year)  | 54,00 |
| 2,8       | A/2402,8/Jahr(Year)             | 54,00 | B/2402,8/00  | 54,00 | C/2402,8/Jahr(Year)  | 54,00 | CC/2402,8/Jahr(Year)  | 54,00 |
| 3         | A/2403/Jahr(Year)               | 54,00 | B/2403/00  | 54,00 | C/2403/Jahr(Year)  | 54,00 | CC/2403/Jahr(Year)  | 54,00 |
| 3,5       | A/2403,5/Jahr(Year)             | 54,00 | B/2403,5/00  | 54,00 | C/2403,5/Jahr(Year)  | 54,00 | CC/2403,5/Jahr(Year)  | 54,00 |
| 4         | A/2404/Jahr(Year)               | 49,00 | B/2404/00  | 49,00 | C/2404/Jahr(Year)+5  | 49,00 | CC/2404/Jahr(Year)+11   | 49,00 |
| 5         | A/2405/Jahr(Year)               | 49,00 | B/2405/00  | 49,00 | C/2405/Jahr(Year)+5  | 49,00 | CC/2405/Jahr(Year)+11   | 49,00 |
| 6         | A/2406/Jahr(Year)               | 49,00 | B/2406/00  | 49,00 | C/2406/Jahr(Year)+5  | 49,00 | CC/2406/Jahr(Year)+11   | 49,00 |
| 8         | A/2408/Jahr(Year)               | 49,00 | B/2408/00  | 49,00 | C/2408/Jahr(Year)+5  | 49,00 | CC/2408/Jahr(Year)+11   | 49,00 |
| 10        | A/2410/Jahr(Year)               | 49,00 | B/2410/00  | 49,00 | C/2410/Jahr(Year)+5  | 49,00 | CC/2410/Jahr(Year)+11   | 49,00 |
| 12        | A/2412/Jahr(Year)               | 54,00 | B/2412/00  | 54,00 | C/2412/Jahr(Year)+5  | 54,00 | CC/2412/Jahr(Year)+11   | 54,00 |
| 16        | A/2416/Jahr(Year)               | 54,00 | B/2416/00  | 54,00 | C/2416/Jahr(Year)+5  | 54,00 | CC/2416/Jahr(Year)+11   | 54,00 |
| 20        | A/2420/Jahr(Year)               | 54,00 | B/2420/00  | 54,00 | C/2420/Jahr(Year)+5  | 54,00 | CC/2420/Jahr(Year)+11   | 54,00 |

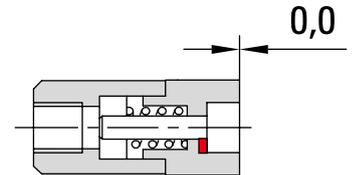
| Type      | D + E  |        | H + I   |        | L + E                                    |        | J                                 |       |
|-----------|--|--------|---|--------|--|--------|-----------------------------------|-------|
|           |  |        |   |        |  |        | 12 x month 01 ... 12              |       |
| Indicator | Week + year<br>(e.g. the combination numbers 30 + 0:<br>calendar week 30/26) |        | Days<br>(e.g. 20 + 0 = 20) connected with type<br>A (displays e.g. 25. dec. 26) |        | Days + month + year<br>(e.g. 20. may 26) |        | Shift numbers<br>(e.g. 2nd shift) |       |
| D         | Order no.  | Euro   | Order no.   | Euro   | Order no.                                | Euro   | Order no.                         | Euro  |
| 2,6       | D+E/2402,6/Jahr(Year)  | 108,00 | H+I/2402,6/Jahr(Year)   | 108,00 | L+E/2402,6/Jahr(Year)                    | 196,00 | J/2402,6/Jahr(Year)               | 54,00 |
| 2,8       | D+E/2402,8/Jahr(Year)  | 108,00 | H+I/2402,8/Jahr(Year)   | 108,00 | L+E/2402,8/Jahr(Year)                    | 196,00 | J/2402,8/Jahr(Year)               | 54,00 |
| 3         | D+E/2403/Jahr(Year)  | 108,00 | H+I/2403/Jahr(Year)   | 108,00 | L+E/2403/Jahr(Year)                      | 196,00 | J/2403/Jahr(Year)                 | 54,00 |
| 3,5       | D+E/2403,5/Jahr(Year)  | 108,00 | H+I/2403,5/Jahr(Year)   | 108,00 | L+E/2403,5/Jahr(Year)                    | 196,00 | J/2403,5/Jahr(Year)               | 54,00 |
| 4         | D+E/2404/Jahr(Year)  | 98,00  | H+I/2404/00   | 98,00  | L+E/2404/Jahr(Year)                      | 186,00 | J/2404/00                         | 49,00 |
| 5         | D+E/2405/Jahr(Year)  | 98,00  | H+I/2405/00   | 98,00  | L+E/2405/Jahr(Year)                      | 186,00 | J/2405/00                         | 49,00 |
| 6         | D+E/2406/Jahr(Year)  | 98,00  | H+I/2406/00   | 98,00  | L+E/2406/Jahr(Year)                      | 186,00 | J/2406/00                         | 49,00 |
| 8         | D+E/2408/Jahr(Year)  | 98,00  | H+I/2408/00   | 98,00  | L+E/2408/Jahr(Year)                      | 186,00 | J/2408/00                         | 49,00 |
| 10        | D+E/2410/Jahr(Year)  | 98,00  | H+I/2410/00   | 98,00  | L+E/2410/Jahr(Year)                      | 186,00 | J/2410/00                         | 49,00 |
| 12        | D+E/2412/Jahr(Year)  | 108,00 | H+I/2412/00   | 108,00 | L+E/2412/Jahr(Year)                      | 196,00 | J/2412/00                         | 54,00 |
| 16        | D+E/2416/Jahr(Year)  | 108,00 | H+I/2416/00   | 108,00 | L+E/2416/Jahr(Year)                      | 196,00 | J/2416/00                         | 54,00 |
| 20        | D+E/2420/Jahr(Year)  | 108,00 | H+I/2420/00   | 108,00 | L+E/2420/Jahr(Year)                      | 196,00 | J/2420/00                         | 54,00 |

## DATI 2400

Identification stamp with fast-change system  $\varnothing 2,6 - 20$  mm without height adjustment, with latching function, short version, with fastening thread, installation also possible from the mould parting surface



| Dimension table in mm |     |     |     |     |     |     |     |     |     |     |     |    |    |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|
| D                     | 2,6 | 2,8 | 3   | 3,5 | 4   | 5   | 6   | 8   | 10  | 12  | 16  | 20 | mm |
| d                     | 1,4 | 1,4 | 1,6 | 1,6 | 2,5 | 3,1 | 3,1 | 4,4 | 5,2 | 6,2 | 8,2 | 11 | mm |

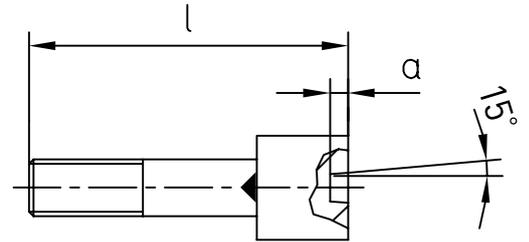
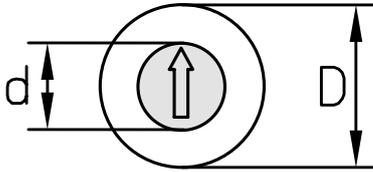


| Type      | K                                      |       | M                                    |       | N                                    |       | R  |       |
|-----------|--|-------|--------------------------------------|-------|--------------------------------------|-------|--|-------|
|           |  |       |                                      |       |                                      |       |  |       |
| Indicator | Quarter + year<br>(e.g. 1. quarter 26) |       | Identifier letters<br>A – L (type M) |       | Identifier letters<br>M – X (type N) |       | Identification according to customers<br>preference e.g. material identification |       |
| D         | Order no.                              | Euro  | Order no.                            | Euro  | Order no.                            | Euro  | Order no.  | Euro  |
| 2,6       | K/2402,6/Jahr(Year)                    | 54,00 | M/2402,6/Jahr(Year)                  | 54,00 | N/2402,6/Jahr(Year)                  | 54,00 | R/2402,6/Jahr(Year)  | 54,00 |
| 2,8       | K/2402,8/Jahr(Year)                    | 54,00 | M/2402,8/Jahr(Year)                  | 54,00 | N/2402,8/Jahr(Year)                  | 54,00 | R/2402,8/Jahr(Year)  | 54,00 |
| 3         | K/2403/Jahr(Year)                      | 54,00 | M/2403/Jahr(Year)                    | 54,00 | N/2403/Jahr(Year)                    | 54,00 | R/2403/Jahr(Year)  | 54,00 |
| 3,5       | K/2403,5/Jahr(Year)                    | 54,00 | M/2403,5/Jahr(Year)                  | 54,00 | N/2403,5/Jahr(Year)                  | 54,00 | R/2403,5/Jahr(Year)  | 54,00 |
| 4         | K/2404/Jahr(Year)                      | 49,00 | M/2404/00                            | 49,00 | N/2404/00                            | 49,00 | R/2404/Zeichen(Symbol)   | 49,00 |
| 5         | K/2405/Jahr(Year)                      | 49,00 | M/2405/00                            | 49,00 | N/2405/00                            | 49,00 | R/2405/Zeichen(Symbol)   | 49,00 |
| 6         | K/2406/Jahr(Year)                      | 49,00 | M/2406/00                            | 49,00 | N/2406/00                            | 49,00 | R/2406/Zeichen(Symbol)   | 49,00 |
| 8         | K/2408/Jahr(Year)                      | 49,00 | M/2408/00                            | 49,00 | N/2408/00                            | 49,00 | R/2408/Zeichen(Symbol)   | 49,00 |
| 10        | K/2410/Jahr(Year)                      | 49,00 | M/2410/00                            | 49,00 | N/2410/00                            | 49,00 | R/2410/Zeichen(Symbol)   | 49,00 |
| 12        | K/2412/Jahr(Year)                      | 54,00 | M/2412/00                            | 54,00 | N/2412/00                            | 54,00 | R/2412/Zeichen(Symbol)   | 54,00 |
| 16        | K/2416/Jahr(Year)                      | 54,00 | M/2416/00                            | 54,00 | N/2416/00                            | 54,00 | R/2416/Zeichen(Symbol)   | 54,00 |
| 20        | K/2420/Jahr(Year)                      | 54,00 | M/2420/00                            | 54,00 | N/2420/00                            | 54,00 | R/2420/Zeichen(Symbol)   | 54,00 |

| Type      | TR                    |       | Z                |       |
|-----------|-----------------------|-------|------------------|-------|
|           |                       |       |                  |       |
| Indicator | Indicator Days 1 – 31 |       | without markings |       |
| D         | Order no.             | Euro  | Order no.        | Euro  |
| 2,6       |                       |       | Z/2402,6/00      | 48,00 |
| 2,8       |                       |       | Z/2402,8/00      | 48,00 |
| 3         |                       |       | Z/2403/00        | 48,00 |
| 3,5       |                       |       | Z/2403,5/00      | 48,00 |
| 4         |                       |       | Z/2404/00        | 43,00 |
| 5         | TR/2405/00            | 58,00 | Z/2405/00        | 43,00 |
| 6         | TR/2406/00            | 58,00 | Z/2406/00        | 43,00 |
| 8         | TR/2408/00            | 58,00 | Z/2408/00        | 43,00 |
| 10        | TR/2410/00            | 58,00 | Z/2410/00        | 43,00 |
| 12        | TR/2412/00            | 67,00 | Z/2412/00        | 48,00 |
| 16        | TR/2416/00            | 67,00 | Z/2416/00        | 48,00 |
| 20        |                       |       | Z/2420/00        | 48,00 |

## DATI 2400

Adjustable inserts for DATI 2400



| Dimension table in mm |     |     |     |     |     |     |     |     |      |      |      |     |    |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|-----|----|
| D                     | 2,6 | 2,8 | 3   | 3,5 | 4   | 5   | 6   | 8   | 10   | 12   | 16   | 20  | mm |
| d                     | 1,4 | 1,4 | 1,6 | 1,6 | 2,5 | 3,1 | 3,1 | 4,4 | 5,2  | 6,2  | 8,2  | 11  | mm |
| l                     | 3,9 | 3,9 | 3,9 | 3,9 | 4,9 | 7,8 | 7,8 | 9,8 | 11,8 | 13,8 | 13,8 | 22  | mm |
| a                     | 0,2 | 0,2 | 0,2 | 0,2 | 0,3 | 0,4 | 0,4 | 0,4 | 0,4  | 0,6  | 0,6  | 0,6 | mm |

Material:  
1.4034, hardened HRC 56 ± 2  
stainless

### Adjustable inserts for DATI 2400

| Type      | F                                    |       | G   |       | O   |       |
|-----------|--------------------------------------|-------|---|-------|---|-------|
|           |                                      |       |   |       |   |       |
| Indicator | Adjustable inserts with arrow + year |       | Adjustable inserts with an arrow without year |       | Adjustable inserts according to customer preference with numbers and / or letters |       |
| D         | Order no.                            | Euro  | Order no.                                     | Euro  | Order no.   | Euro  |
| 2,6       | F/2402,6/Jahr(Year)                  | 14,00 | G/2402,6/00                                   | 14,00 | O/2402,6/Symbol   | 14,00 |
| 2,8       | F/2402,8/Jahr(Year)                  | 14,00 | G/2402,8/00                                   | 14,00 | O/2402,8/Symbol   | 14,00 |
| 3         | F/2403/Jahr(Year)                    | 14,00 | G/2403/00                                     | 14,00 | O/2403/Symbol   | 14,00 |
| 3,5       | F/2403,5/Jahr(Year)                  | 14,00 | G/2403,5/00                                   | 14,00 | O/2403,5/Symbol   | 14,00 |
| 4         | F/2404/Jahr(Year)                    | 14,00 | G/2404/00                                     | 14,00 | O/2404/Symbol   | 14,00 |
| 5         | F/2405/Jahr(Year)                    | 14,00 | G/2405/00                                     | 14,00 | O/2405/Symbol   | 14,00 |
| 6         | F/2406/Jahr(Year)                    | 14,00 | G/2406/00                                     | 14,00 | O/2406/Symbol   | 14,00 |
| 8         | F/2408/Jahr(Year)                    | 14,00 | G/2408/00                                     | 14,00 | O/2408/Symbol   | 14,00 |
| 10        | F/2410/Jahr(Year)                    | 14,00 | G/2410/00                                     | 14,00 | O/2410/Symbol   | 14,00 |
| 12        | F/2412/Jahr(Year)                    | 15,00 | G/2412/00                                     | 15,00 | O/2412/Symbol   | 15,00 |
| 16        | F/2416/Jahr(Year)                    | 15,00 | G/2416/00                                     | 15,00 | O/2416/Symbol   | 15,00 |
| 20        | F/2420/Jahr(Year)                    | 15,00 | G/2420/00                                     | 15,00 | O/2420/Symbol   | 15,00 |

