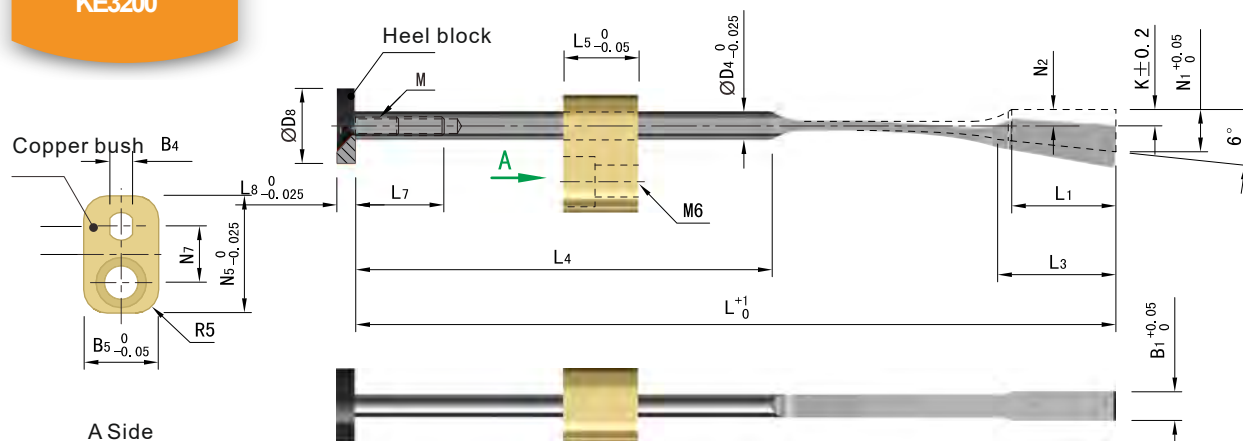


DIN
Sprung cores

KE3200



Feature:

1. Simple structure, small installation space, only same as ejector pin size.
2. Easy to install, simplify processing procedure and save cost.
3. Can use it lonely or two pcs to use together. Match use together refer to code EE3202.
4. Each code of the sprung core have pad and installed screw.
5. 30 ending code of lengthening sprung core have brass bush.

B1	N1	L	L1	L3	L4	L5	L7	L8	N2	K
6.2	9	162	22	24.3	88				3.5	3.5
8.2										
10.2	11.5	200	26	30	111	16	19	4	4.5	4.5
12.2										
14.2	12.5		30	33.1	107					
16.2										

Code	B4	B5	D4	D8	N5	N6	N7	M	@ ¥ /P
KEE3200- 6- 9.0-162	4.83		5.94					M4	
KEE3200- 8- 9.0-162	5.08		6.35						
KEE3200-10-11.5-200		16		16	25	6	12	M5	
KEE3200-12-11.5-200	7.37		7.92						
KEE3200-14-12.5-200									
KEE3200-16-12.5-200									

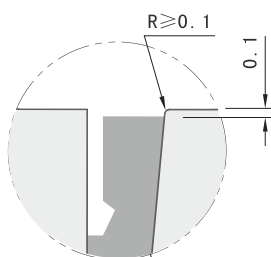
1. When standard parts can't meet real demand, our company can design nonstandard sprung core.
2. If need us to design nonstandard sprung core, please provide plastic products 3D or mould drawing.
3. Any doubt, welcome inquiry us!



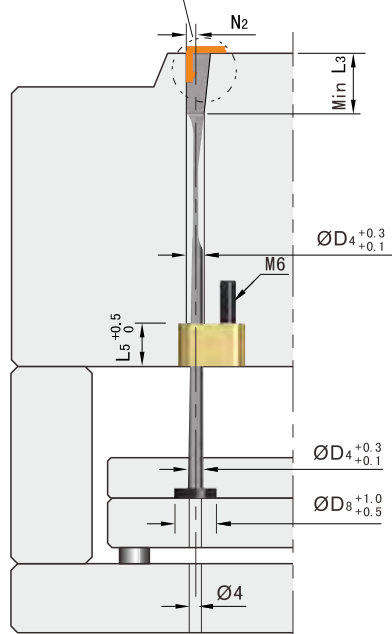
Sprung cores

Installation Guidelines:

- Install in mould core, must be sure sprung core gradient (the reverse side of rubber position) and core completely plying-up (Guarantee plying -up length L3 value).
- Sprung core stroke K value is show sprung core max highest stroke after completely spray, From max highest the value corresponading became smaller
- All holes position processing and joint face turn into right angle.
- In order to sure release smoothly, suggest barb position do corresponding withdrawal gradient.
- Nonstandard custom made.

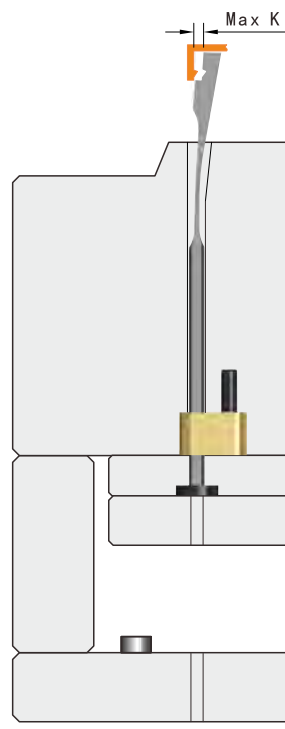
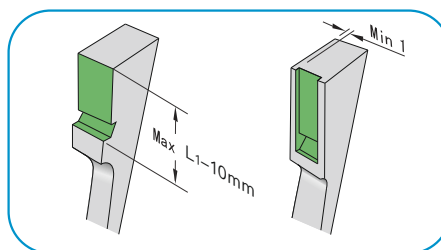


Function chart:



Mold closed

Max.forming position size.



Mold opend