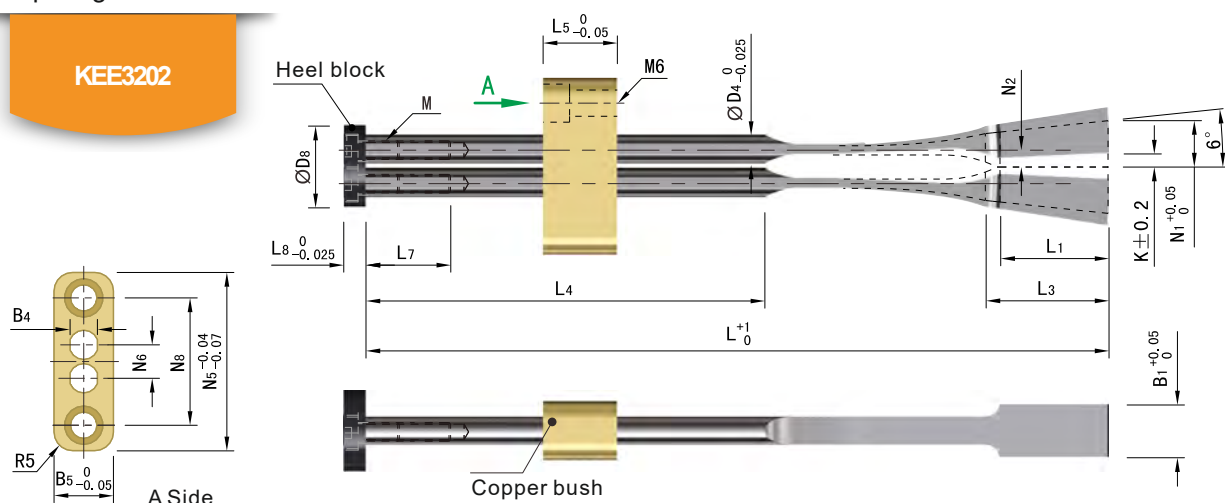


DIN
Sprung cores

KEE3202



Feature:

1. Simple structure, small installation space, only same as ejector pin size.
2. Easy to install, simplify processing procedure and save cost.
3. Each code of the sprung core have pad and installed screw.
4. Two pieces use together can come true double face or more faces barb release mould.

B1	N1	L	L1	L3	L4	L5	L7	L8	N2	L2	N5	N6
6.2	9	162	22	24.3	88				3.5	12.5	45	7
12.2	11.5		26	30.0	111	20	19	6	4.5	16.5		
14.2	12.5	200	30	33.1	107					20	48	9
16.2												

Code	B4	B5	D4	D8	N7	N8	K	M	
KEE3202- 6- 9.0-162	4.83		5.94	20	13	32.3	3.5	M4	
KEE3202-12-11.5-200		16							
KEE3202-14-12.5-200	7.37		7.92	22	17	34.3	4.5	M5	
KEE3202-16-12.5-200									

1. When standard parts can't meet real demand, our company can design nonstandard sprung core.
2. If need us to design nonstandard sprung core, please provide plastic products 3D or mould drawing.
3. Any doubt, welcome inquiry us!



Sprung cores

Installation Guidelines:

- Install in mould core, must be sure sprung core gradient (the reverse side of rubber position) and core completely plying-up (Guarantee plying -up length L3 value).
- Sprung core stroke K value is show sprung core max highest stroke after completely spray, From max highest the value corresponading became smaller
- All holes position processing and joint face turn into right angle.
- In order to sure release smoothly, suggest barb position do corresponding withdrawal gradient.
- Nonstandard custom made.

