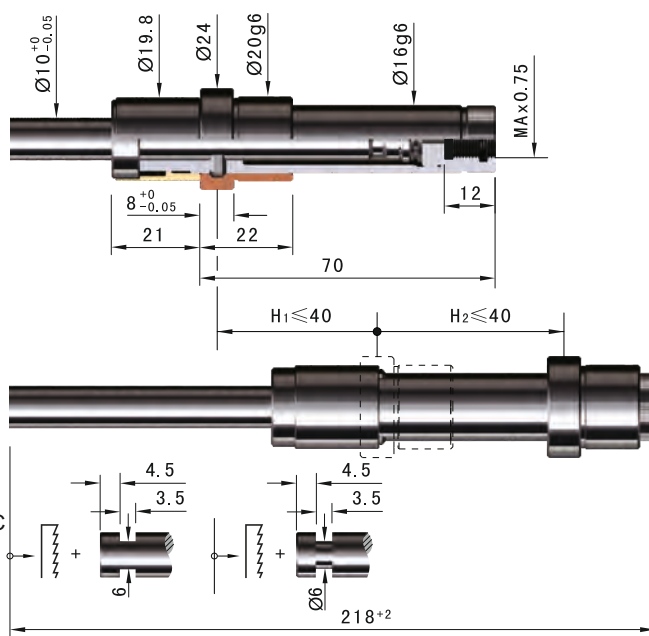
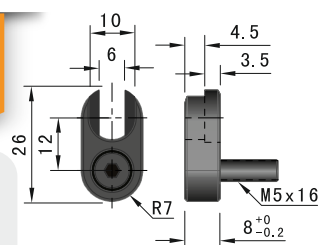
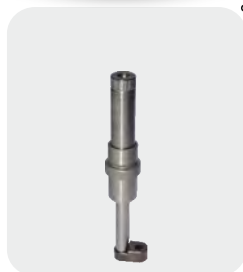


DIN

Two-stage ejectors

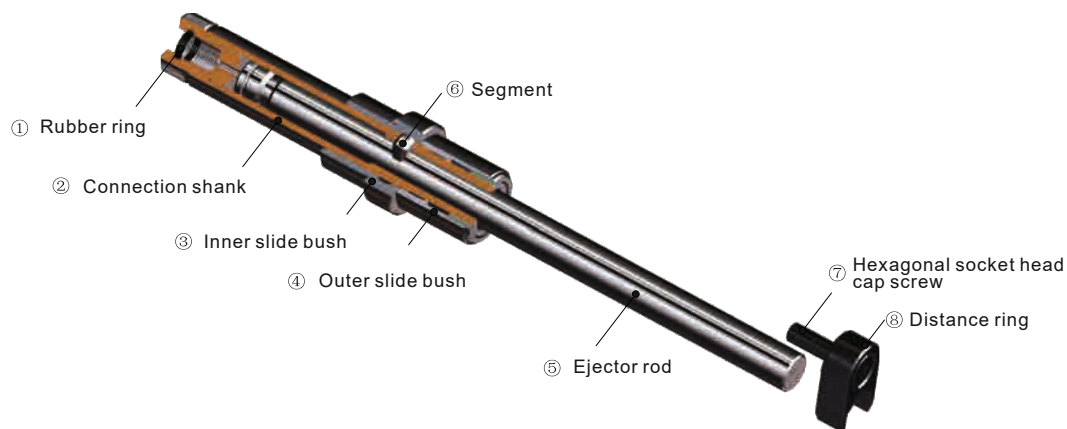
KLLR



Material:SUJ2 Hardness:58-62HRC

Code	A	AAL	
KLLR-061620	6	-	
KLLR-081620	8	-	
KLLR-101620	10	-	

Product space chart:

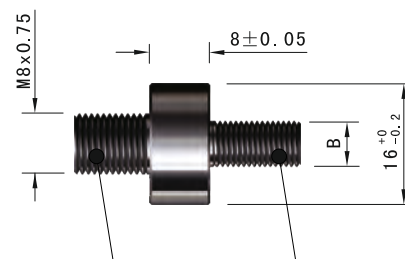


KAAL



Material:SUJ2 Hard :58-62HRC

Code	B	
KAAL-0800M4	M4	
KAAL-0800M5	M5	
KAAL-0800M6	M6	
KAAL-0800M8	M8	



Connect:LLR-081620 Connect:PPW/PPS series



Two-stage ejectors

Installation Guidelines:

- Firstly dismount the Outer slide bush and fix it onto ejector plate, and then reinstall it into two-stage ejector.
- Fix the two-stage ejector with sprung core or ejector pin which had been inserted through B ejector plate.
- Calculate the strokes accurately, cut the needed length for ejector rod and process the connection groove, and then mount the ejector rod onto the champing plate.
- Do not adjust the strokes after installation.
- All movable parts must be kept clean and lubricated smoothly periodically.

Functional chart:

