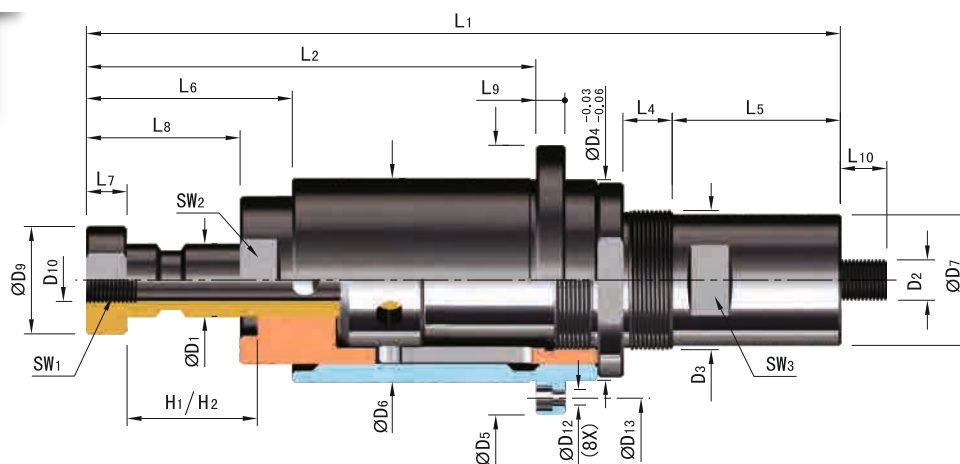


DIN

Two-stage ejectors

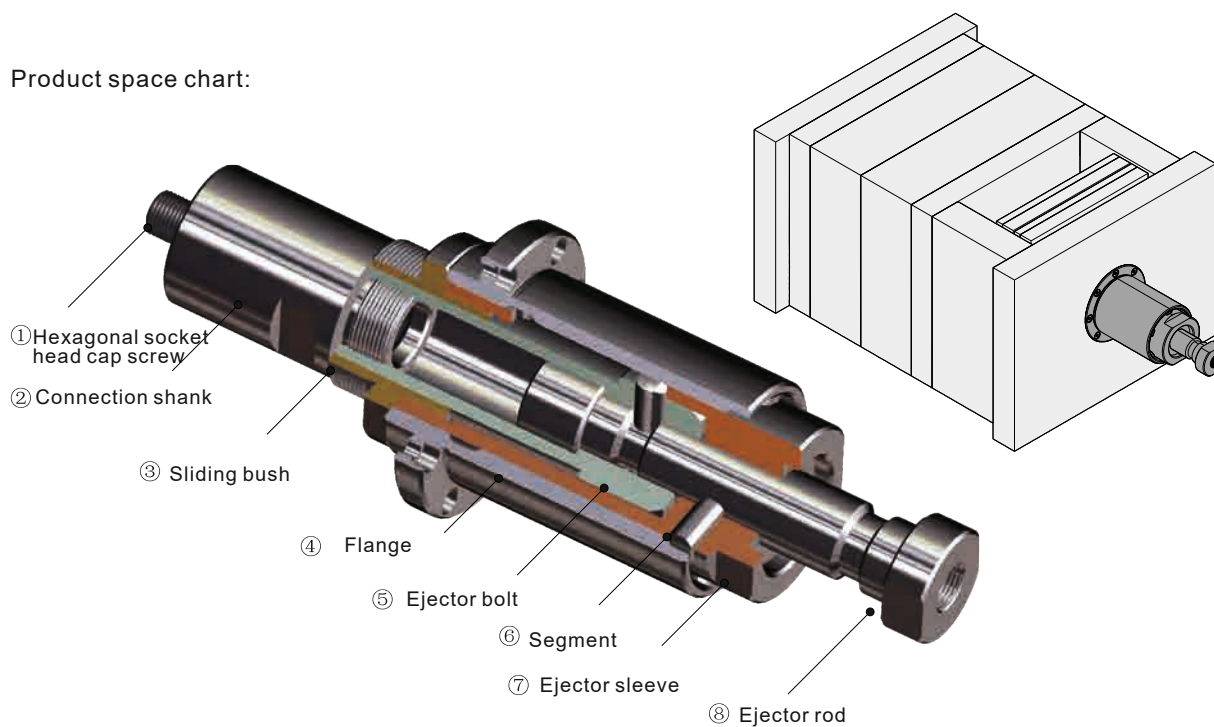
KZZ1692



Code	D2	D3	D4	D5	D6	D7	D9	D10	D12	D13	SW1	SW2	SW3	H1
KZZ1692-25-45	M14×1	M48×1.5	69	93	70	45	37		5.4	81	32	50.2	38	4-45
KZZ1692-32-60	M18×1	M58×1.5	80	110	82	55	46	M16	6.4	95	41	60.2	46	6-60
KZZ1692-40-80	M24×1.5	M76×1.5	106	140	108	73	56	M24	8.5	123	50	80.2	65	8-80

Code	D1	L1	L2	L4	L5	L6	L7	L8	L9	L10	H2	
											min.	max.
KZZ1692-25-45	25	260	155	17	58	71	14	53	10	16	4	45
KZZ1692-32-60	32	325	198		80	89	15	68	12	25	5	60
KZZ1692-40-80	40	471	258	22	152	116	18	90	14	24	6	80

Product space chart:



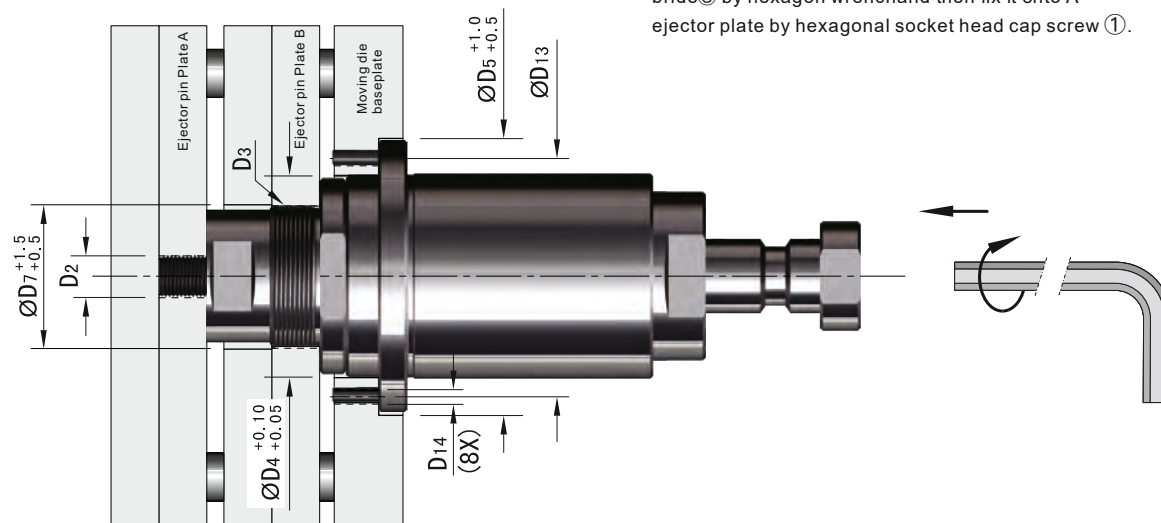


Two-stage ejectors

Features:

1. Interlocking mechanism design, safe and reliable.
2. Some important parts are made of SKD11 and by high quality heat treatment process to make it to be more resistant.
3. The surface with coating treatment, higher wear resistance creates longer lifespan.
4. Sizes are available for different loading weights.

Dimension chart:



Insert the connection shank ② from the end of the bride ⑧ by hexagon wrench and then fix it onto A ejector plate by hexagonal socket head cap screw ①.

Code	D2	D3	D4	D5	D7	D13	D14
KZZ1692-25-45	M14×1	M48×1.5	69	93	49	81	M5
KZZ1692-32-60	M18×1	M58×1.5	80	110	59	95	M6
KZZ1692-40-80	M24×1.5	M76×1.5	160	140	77	123	M8

Installation Guidelines:

- Screw the flange ④ onto champing plate, sliding bush ③ onto B ejector plate.
- Insert the connection shank ② from the end of the bride ⑧ by hexagon wrench and then fix it onto A ejector plate by hexagonal socket head cap screw ①.
- Do not adjust the stroke after installation, and make that that $H2 \leq H1$.
- After installation, carry out a functional test to check whether the individual parts work well and the stroke applicable. (Recommend test on matched molds machine or injection machines, do not use Lifting Machine).
- Request precise installation (only 1 set for 1 mold). Make sure the STROKE is exactly applicable, otherwise the product would be easy to damage.

DIN

Two-stage ejectors

KZZ1692



Functional chart:

