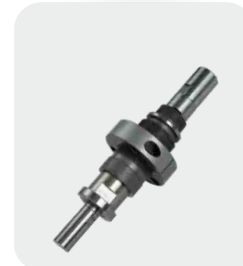
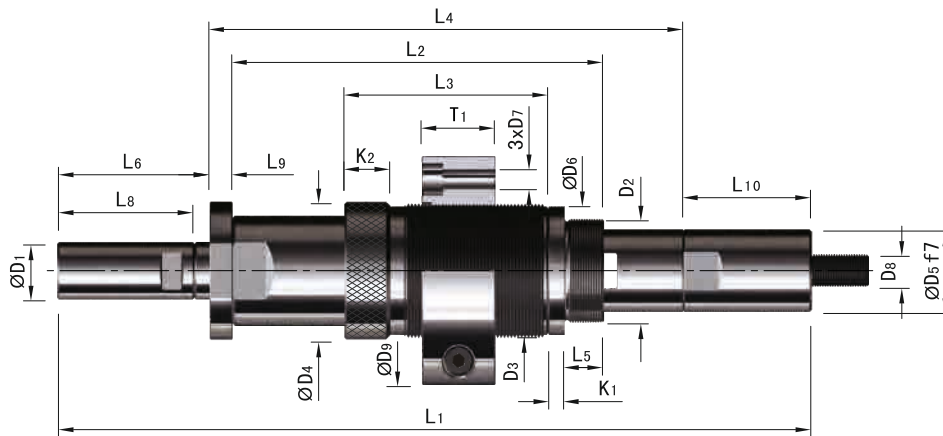


DIN

Two-stage ejectors

KZZ1695



Features:

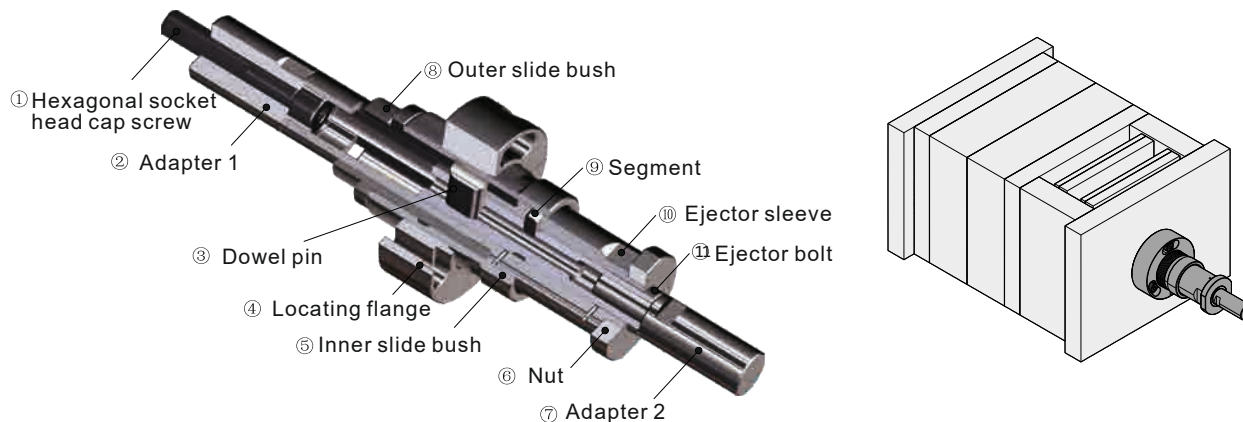
1. Interlocking mechanism design, safe and reliable.
2. The surface with coating treatment, higher wear resistance creates longer lifespan.

Code	D2	D3	D4	D5	D6	D7	D8	D9	T1
KZZ1695-22	M40×1.5	M52×1.5	52	31.5	50	9	M12×1.5	90	25
KZZ1695-25	M45×1.5	M60×1.5	60	36	56		M14×1.5	100	32
KZZ1695-32	M55×1.5	M72×1.5	72	44	70	11	M16×1.5	110	42

Code	L1	L2	L3	L4	L5	L6	L8	L9	L10
KZZ1695-22	278	141	82	175	17	58	52	10	45
KZZ1695-25	329	163	89	207		66	60		56
KZZ1695-32	430	196	106	257	22	102	82	12	71

Code	D1	K1	K2	Sw1	Sw2	Sw3	H1		H2	
							min.	max.	min.	max.
KZZ1695-22	22	6	18	17	46	36	6	48	4	36
KZZ1695-25	25	7		19	55	41	8	60	5	50
KZZ1695-32	32	8	16	27	65	50	10	86	6	60

Product space chart:



Two-stage ejectors

Installation Guidelines:

- Fix the locating flange ④ onto the champing plate by hexagonal socket head cap screw, pre-tight the screw and lock it after other parts installation.
- Turn the inner slide bush ⑤ into the locating flange ④, screw the outer slide bush ⑧ into B ejector plate. Customer can make small flange and lock it onto B ejector plate to match with outer slide bush ⑧.
- Fix the Adapter 1 ② onto A ejector plate by hexagonal socket head cap screw.
- Adjust the position of inner slide bush ⑤ and the locating flange ④ to preset the travel stroke H_1 , and then fix the locating flange ④.
- After installation, carry out a functional test to check whether the individual parts work well and the stroke applicable. (Recommend test on matched molds machine or injection machines, do not use Lifting Machine).
- The nut ⑥ had been strengthened in mounting, do not dismount the nut freely anytime to ensure normal function of the product.
- Request precise installation (only 1 set for 1 mold). Make sure the STROKE is exactly applicable, otherwise the product would be easy to damage.

Functional chart:

