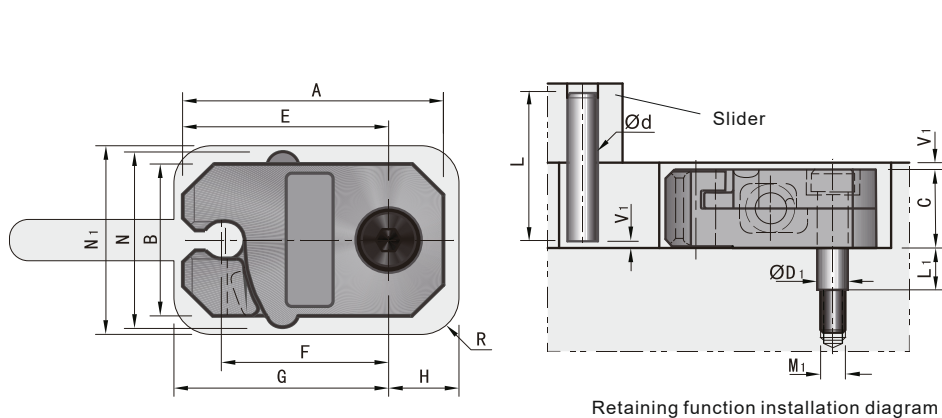




Retaining function installation diagram



Slide retainers

KPPSM



Installation Guidelines:

- Dowel pin need to install with 90°.
- Dowel pin installed and the opening of slide retainer must be in the same direction.
- Retainer travel need accurate calculation.

Features:

- 1.Strong, durable construction.
- 2.PPSM series are metric, can meet various countries customer requirements.
- 3.It can be used as latch lock if there is no special request on the sequence of the mold closing.
- 4.Designed with over-travel, to avoid the damage by the inaccurate settle of the travel.

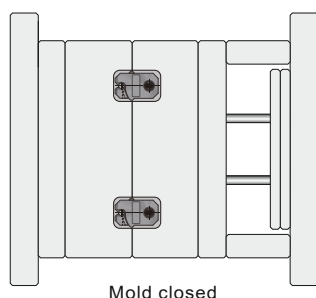
Material :4118

ardness:55-62HRC

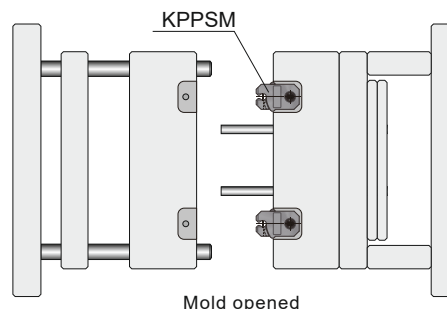
Code		A	B	C	E	F	N	G	H
KPPSM-0001	precision	38	19	16	31.5	24.89	24	34.5	10
KPPSM-0002		54	32	20	43	34.93	36.5	46	14.5
KPPSM-0003		86	45	30	67	53.98	49.5	70	22.5

Code		N1	R	D1	L1	V1	M1	d	(Kgf) Max. slide weight
KPPSM-0001	precision	25.5	8	6	8.5	1.5	M5×11.5DEEP	6	10
KPPSM-0002		38	10	8	10.5		M6×14.5DEEP	8	20
KPPSM-0003		51	12	10	17		M8×18 DEEP	10	40

Functional chart:



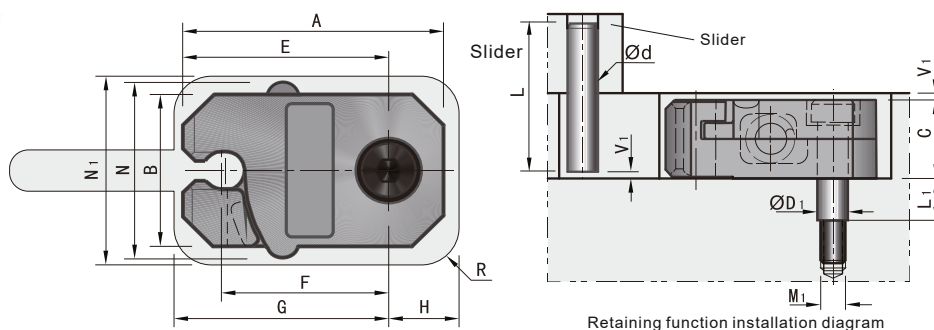
Mold closed



Mold opened

Slide retainers

KPPSM



Installation Guidelines:

- Dowel pin need to install with 90°.
- Dowel pin installed and the opening of slide retainer must be in the same direction.
- Retainer travel need accurate calculation.

Features:

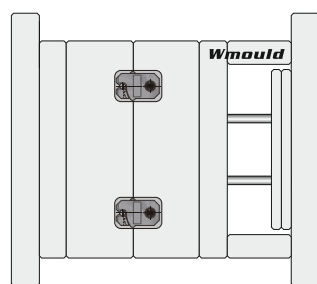
1. Strong, durable construction.
2. PPSM series are metric, can meet various countries customer requirements.
3. It can be used as latch lock if there is no special request on the sequence of the mold closing.
4. Designed with over-travel, to avoid the damage by the inaccurate settle of the travel.

Material :SCM435 Hardness:50–55HRC

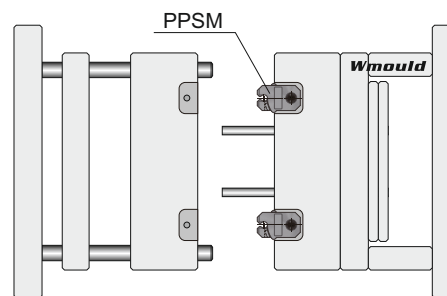
Code		A	B	C	E	F	N	G	H
KPPSM-0001B	standard	38	19	16	31.5	24.89	24	34.5	10
KPPSM-0002B		54	32	20	43	34.93	36.5	46	14.5

Code		N1	R	D1	L1	V1	M1	d	(Kgf) Max. slide weight
KPPSM-0001B	standard	25.5	8	6	8.5	1.5	M5×11.5DEEP	6	10
KPPSM-0002B		38	10	8	10.5		M6×14.5DEEP	8	20

Functional chart:



Mold closed



Mold opened